### 5. Avoid Sharp Objects

Never use clothing or accessories with sharp edges that could cut the body. Be cautious with ornaments like sharp buttons, chains, or decorative elements.

### 6. Piercing Guidelines

For earrings and similar accessories, use thin wire or needles to create holes no larger than 0.5mm diameter. Never use knives or sharp cutting tools.
Once earrings are inserted, avoid pulling or tugging as this may cause tears.

### 7. Proper Fit Requirements

Never force tight clothing onto the doll. Long-term compression causes deformation or tears. If clothing is too small, do not attempt to force it on.

### 8. Prevent Color Transfer

Some garments made from dyed artificial leather or oil-stained materials can transfer color permanently into the body, changing the doll's skin tone.
Avoid these materials to prevent staining damage.

## Movement Range Guidelines

**Important:** Never move the doll's limbs beyond the manufacturer's recommended range specifications to prevent damage to internal mechanisms and joints.



Head tilt angle should not exceed 90 degrees



Head tilt to the left should not exceed 90 degrees



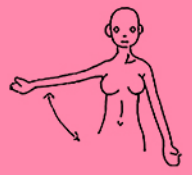
Head can rotate left and right. The tightness is controlled by screws.



Hands can bend up and down up to 180 degrees



Arms can spin



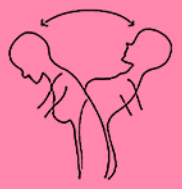
Forearm rotation should not exceed 90 degrees



Arm movement should not exceed 180 degrees



The waist can rotate no more than 180 degrees



Waist can up and down not over 70 degrees



Legs can left and right open not over 70 degrees



Front leg lift should not exceed 90 degrees.
Calf and foot bends should also not exceed 90 degrees

# MANUAL



## SEX DOLL USE CARE AND MAINTENANCE

BODY SURFACE MAINTENANCE